

Supplemental Instructions for Special Reserve Doors

Instructions for installing struts

At **Step 3**: in the residential installation instructions or **Step 5**: in the commercial installation instructions use the following guideline.

Doors up to 14'2" wide are supplied with one strut for the top section. Doors 14'3" up to 18'2" are supplied with one Strut for every section.

See figure 1.

UP TO 14'2" WIDE

14'3" TO 18'2" WIDE

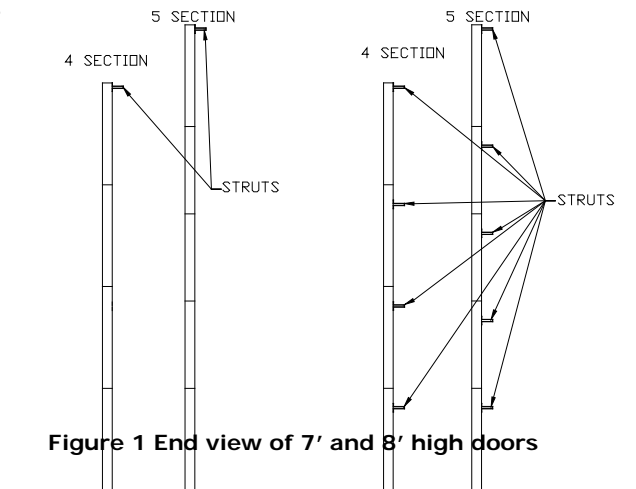


Figure 1 End view of 7' and 8' high doors

Instructions for stacking sections

At **Step 6**: in the residential installation instructions or **Step 7**: in the commercial installation instructions; visually inspect **OUTSIDE** alignment of overlay boards. If they are not properly aligned, move section one way or another to align the overlay boards. Then, attach the upper leaf of the hinges to the section.

Instructions for installing horizontal track hangers

At **Step 16**: in the residential installation instructions or **Step 18**: in the commercial installation instructions use the following guideline for installing track hangers.

Note: Doors over 8' high require a center hanger installed in the middle of the horizontal track.

Instructions for installing bottom corner brackets

At **Step 2**: in the residential installation instructions use the following guideline for installing bottom corner brackets.

Attach bottom corner brackets to the bottom section with at least four ¼" X ¾" RED self-drilling TEK screws. Make sure the bracket slips between the section and the aluminum astragal retainer.

At **Step 9**: in the residential installation instructions use the following guideline for installing track rollers.

Place long stem, 7" rollers in the bottom corner brackets. Place short stem, 3 ½" rollers in top corner brackets and outer tube of the end hinges.