

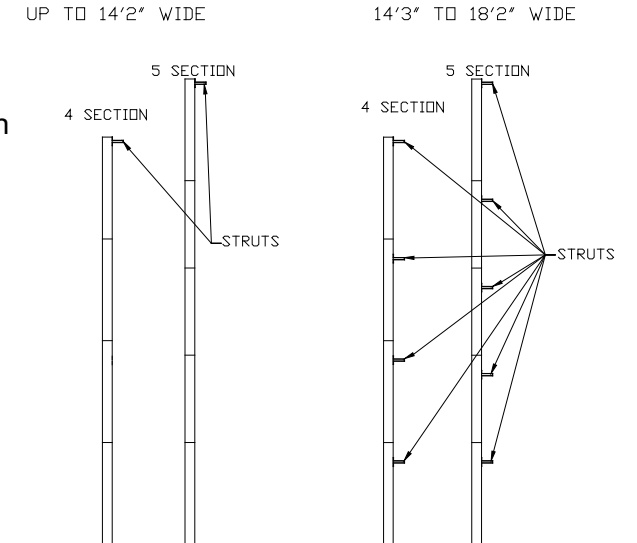
## **Supplemental Instructions for Special Reserve Doors**

**(PLEASE READ ENTIRE DOCUMENT CAREFULLY BEFORE BEGINNING PRIMARY INSTALLATION INSTRUCTIONS)**

### **Installing Struts**

At **Step 3** in the residential installation instructions or **Step 5** in the commercial installation instructions use the following guideline:

*Doors up to 14'2" wide are supplied with one strut for the top section. Doors 14'3" up to 18'2" are supplied with one Strut for every section. See figure 1.*



**Figure 1 - End view of 7' and 8' high doors**

### **Stacking Sections**

At **Step 6** in the residential installation instructions or **Step 7** in the commercial installation instructions: *Use a straight edge to align the overlay boards, then, attach the upper leaf of the hinges to the section.*

**PRO TIP:** A 1/4" wide block placed between the center overlay boards at each section joint will help keep the sections aligned while attaching the hinges.

### **Installing Horizontal Track Hangers**

At **Step 16** in the residential installation instructions or **Step 18** in the commercial installation instructions use the following guideline for installing track hangers:

Doors taller than 8' require a center hanger installed in the middle of the horizontal track.



## Installing Bottom Corner Brackets

At **Step 2** in the residential installation instructions use the following guideline for installing bottom corner brackets:

*Attach bottom corner brackets to the bottom section with at least four 1/4" x 3/4" RED self-drilling TEK screws. Make sure the bracket slips between the section and the aluminum astragal retainer.*

At **Step 9** in the residential installation instructions use the following guideline for installing track rollers:

*Place long stem, 7" rollers in the bottom corner brackets. Place short stem, 3 1/2" rollers in top corner brackets and outer tube of the end hinges.*